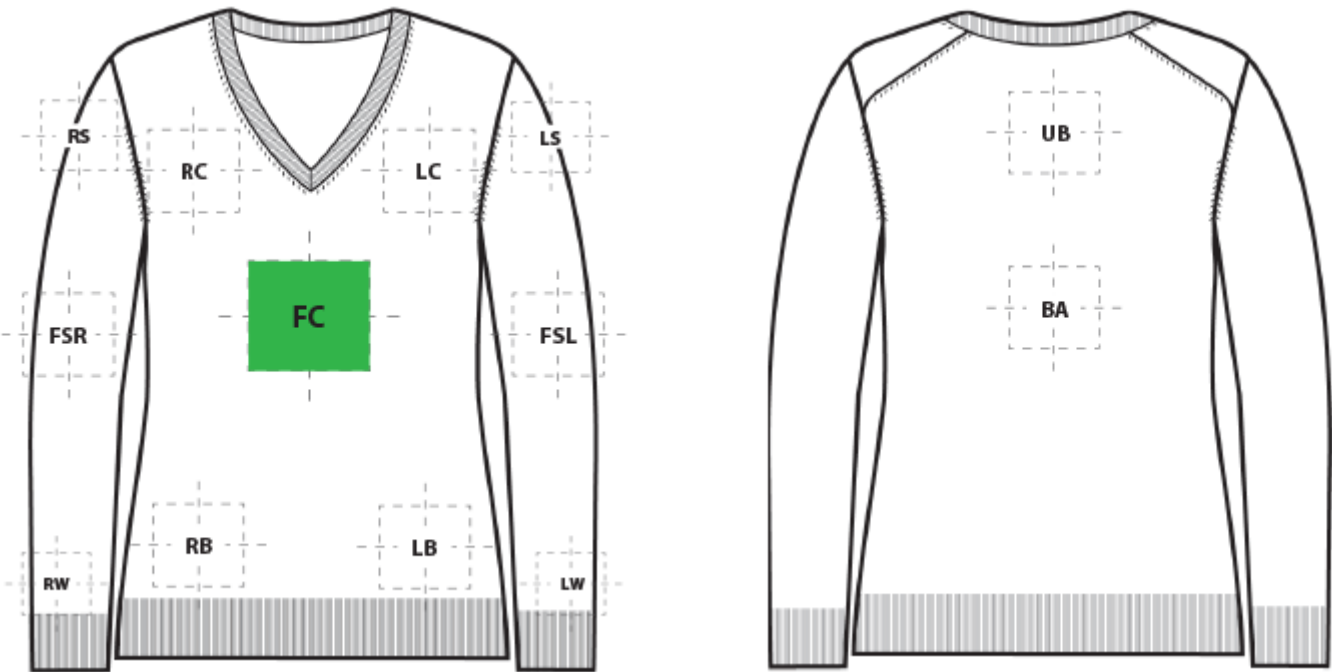


DECORATION SPEC SHEET

PORT AUTHORITY

LSW2850 Port Authority® Women’s Easy Care V-Neck Sweater



FRONT DECORATION DIMENSIONS			
FC	Full Chest	14"Hx 14"W	Primary
LB	Left Bottom	4"HX4"W	
LC	Left Chest	4"HX4"W	
RB	Right Bottom	4"HX4"W	
RC	Right Chest	4"HX4"W	

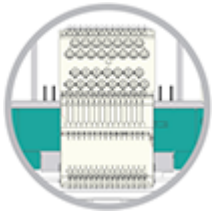
BACK DECORATION DIMENSIONS			
BA	Back	10"HX10"W	
UB	Upper Back	4"Hx10"W	

SLEEVE DECORATION DIMENSIONS			
FSL	Full Sleeve Left	4"H x 14"W	

<b>FSR</b>	Full Sleeve Right	4"H x 14"W	
<b>LS</b>	Left Shoulder	4"H x 4"W	
<b>LW</b>	Left Wrist	3"H x 3"W	
<b>RS</b>	Right Shoulder	4"H x 4"W	
<b>RW</b>	Right Wrist	3"H x 3"W	

Decoration area is dependent on garment size, decoration method and the equipment being used. Please consult your decorator or supplier.

## DECORATION TECHNIQUES [Click the icon for details](#)



**EMBROIDERY**



**PAD PRINTING**

## ESSENTIAL PRODUCT INFORMATION

Due to the nature of tri blends, special care must be taken throughout the decoration process when heat is applied for curing. Please consult with your decorator or material supplier.

Due to the nature of acrylic, any decoration process where heat is applied for curing is not recommended. Please consult with your decorator or material supplier.

## TIPS FROM OUR EXPERTS BY DECORATION TECHNIQUE



### EMBROIDERY

Embroidery is the art of embellishing a piece of apparel with a needle and thread or yarn creating stunning visual representations of various types of art. This is achieved by converting logos in a digitizing software and using various stitch patterns, angles, density and stitch types to create depth, movement and detail. Thread can be made from many materials. The most commonly used threads are polyester and rayon. There are also options such as metallic, cotton, nylon, silk and even Nomex thread for fire resistance. Embroidery has a very high-perceived value and is popular for use on most apparel, bags, hats, luggage, blankets and more!

**Follow your standard equipment and consumables guidelines for this product and fabric.**

**PAD PRINTING**

Pad printing uses a soft silicone pad to transfer an image taken from a plate etched with a reversed logo, similar to a rubber stamp. Images can be very small and detailed and can be up to 5½ inches in diameter. Pad printers are capable of printing up to six colors, however most industry printers use one to two colors at most when printing on apparel. Pad printing is a popular trend for tagless label printing. The prints are soft, durable and capable of high and low volume production. Pad printing is great for sling bags, totes and other items that are difficult to decorate, as well as styles that are heat sensitive.

**It is a best practice to consult with your decorator or consumable supplier(s) for accessories, specialty frames and applications that are specific to a shop's setup and equipment.**